

# Pull-Force Display Device **POWER-MONITOR**

# 95.800.001.1.0



9580000110V00\_PE\_2017-10 // ENGLISH **OTT-JAKOB Spanntechnik GmbH** // Industriestraße 3-7 // D-87663 Lengenwang S +49 83 64 / 98 21 -0 // S 49 83 64 / 98 21 -10 // S info@ott-jakob.de // www.ott-jakob.de





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symbol explanation:



keep attention dangerous!



keep attention - malfunction!

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Pull-Force Display Device POWER-MONITOR

#### Approvals

We hereby declare that the device, both in its basic design and construction and in the version marked by us, conforms to the relevant requirements of the RED directive 2014/53/EU and of the ARIB-STD-T66 directive (Japan)

Norms applied: DIN EN 61000-6-2 DIN EN 61000-6-4 ETSI EN 301 489-3 ETSI EN 300 440-2 DIN EN 60950-1 ARIB-STD-T66

#### WEEE Notice

The Directive on Waste Electrical and Electronic Equipment (WEEE), which entered into force as European law on 13th February 2003, resulted in a major change in the treatment of electrical equipment at end-of-life.

To dispose the device, please return to OTT-JAKOB Spanntechnik GmbH. The OTT-JAKOB company will dispose of the device professionally with regard to all laws and conditions (ElektroG § 10.2). The user is NOT allowed to dispose of the POWER-CHECK II himself or to put it into normal dustbins or collection points.

WEEE-Reg.-Nr. DE 93666638

#### **RoHS** Compliance

This product is in compliance with Directive 2011/65/EU of the European Parliament and of the Council of 08. June 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS) and its amendments.



4,5V DC 100mA Made in Germany





Pull-Force Display Device POWER-MONITOR

# **1 SAFETY NOTES**

Always consider the following points:

- Follow the operating instructions
- Avoid impacts and vibrations to the system
- The system may be operated only within the specified technical values and limits
- Commissioning, adjustments and operation is allowed only by qualified personnel
- In the cases of improper system adjustment or use, the OTT-JAKOB company will not accept any liability

## 1.1 INTENDED USE

The display unit was designed for use in industrial areas.

The **POWER-MONITOR** is used as a receiver, to display and to store the measuring values received from the pull-force measurement systems from OTT-JAKOB.

The measuring values can be graphically displayed, logged and exported by the PC software (via a USB interface).

# 2 PRODUCT DESCRIPTION

## 2.1 TECHNICAL DATA

| Voltage supply     | 3 batteries / rechargeable batteries (AA) or USB power adapter |
|--------------------|--|
| Frequency band     | 2407 MHz - 2458 MHz  |
| Channels           | 256 (adjustable), see list of channels on CD                   |
| Channel width      | 200 kHz  |
| Type of modulation | GFSK (Gaussian Frequency Shift Keying)                         |
| Transmission power | 1.0 mW   |
| Reach              | up to 30 m (strongly depends on the environment)               |
| Temperature range  | -10 °C to + 50 °C  |

Pull-Force Display Device POWER-MONITOR



## 2.2 FEATURES

- Convenient, regular monitoring of the clamping force
- data storage (max. 4000 data)
- read out of the data (USB interface)
- live data transmission to PC via USB interface
- location-independent due to battery power (3x AA)
- battery-change warning on display
- Permanent operation possible with power adapter

### 2.3 ORDER NUMBERS

| designation   | Order number   |
|---------------|----------------|
| POWER-MONITOR | 95.800.001.1.0 |

# **3 POWER-MONITOR**

## 3.1 OPERATING AND DISPLAY ELEMENTS



POWER-MONITOR

9580000110V00\_PE\_2017-10

Subject to modification due to technical advance!



#### Pull-Force Display Device POWER-MONITOR

#### 3.1.1 LED

| LED      | description   |  |  |
|----------|---|--|--|
| power    | POWER-MONITOR in operation                              |  |  |
| low batt | Battery in the POWER-MONITOR weak $ ightarrow$ exchange |  |  |
| radio    | Radio signals are received                              |  |  |
| warning  | -   |  |  |
| alarm    | Value falls short of threshold                          |  |  |
| usb      | PC communication  |  |  |
| rs485    | -   |  |  |
| user     | -   |  |  |

#### 3.1.2 Display



Display



## 3.2 OPERATION



The receiver is not splash-water-proof! Nur in trockener Umgebeung einsetzen!

#### 3.2.1 Switch on the POWER-MONITOR

- ▲ Press ON for 1 second
- The POWER-MONITOR starts;
- the measuring value from the pull-force measurement system is displayed

#### 3.2.2 Input

The Back button leads to the main menu (See next chapter for menu structure)

The navigation buttons Right, Left, Top and Bottom are used to navigate within the menu; during the input of values, the Top and Bottom buttons are used to increase or decrease the value; during the selection of parameters, the Right and Left button are used to select the parameters.

The Enter button is used to chose a selected point; or to confirm a value that was entered.

The Back button leads to the higher menu level.

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#### Pull-Force Display Device POWER-MONITOR

#### 3.2.3 Menu structure

| Menu level 1  |    |
|---|----|
| Menu level 2  |    |
| Menu level 3  |    |
| Menu level 4  |    |
| Menu level 5  |    |
| FORCE MONITOR   |    |
| Display slot $1 \leftrightarrow \rightarrow 4$                  |    |
| MEMORY VIEW   |    |
| Display   |    |
| RADIO LOG   |    |
| Display   |    |
|   |    |
| MONITOR CONFIG  |    |
| SLOT CONFIG   |    |
| SLUI I  |    |
| SEI MUDE<br>Dianteu mode  |    |
| Display mode:   |    |
| History graph / Combiniow slot 1 / / Disabled / Three Point Chu | ck |
| CERIAL ELITER   | СК |
| Enter serial number 0 - 9                                       |    |
| MAX FORCE   |    |
| Enter max. force N: 0 - 9                                       |    |
| ALARM THRESHOLD   |    |
| Enter threshold N: 0 – 9  |    |
| SAVE RESULTS  |    |
| Save mode:  |    |
| Enabled $\leftarrow \rightarrow$ Disabled                       |    |
| Slot2 to Slot4 according as Slot 1                              |    |
| RADIO CHANNEL   |    |
| Radio channel 0.255 0 - 9                                       |    |
| SET TIME  |    |
| HHMMSS  |    |
| SET DATE  |    |
| YYYYMMDD  |    |
| DISPLAY BRIGHTNESS  |    |
| Brightness 0255 0 - 9   |    |
| CLEAR MEMORY  |    |
| Clear external memory? no $\leftarrow \rightarrow yes$          |    |

Pull-Force Display Device POWER-MONITOR



#### 3.2.4 Parameter

#### FORCE MONITOR (Menu level1)

The measuring values received are shown here. Overview  $\rightarrow$  Display # 3.1.2 // 6

#### MEMORY VIEW (Menu level 1):

display the stored measurements in the POWER-MONITOR

>>> PAGE 115 OF 115 PERCENT:23 632221 2014:06:30 11:38:09 09.9KN 632221 2014:06:30 11:37:38 11.6KN 632221 2014:06:30 11:37:24 07.2KN 632221 2014:06:30 11:37:00 09.3KN 632221 2014:06:30 11:36:51 06.8KN 632219 2014:06:30 11:34:25 11.7KN 632220 2014:06:30 11:34:01 09.7KN 632218 2014:06:30 11:32:00 10.9KN

Radio log (Menu level 1): lists all data received in a table

MONITOR CONFIG (Menu level1)

Setting the indicating device parameters

**Slot config** *(Menu level 2)* Setting the single slots (transmitter)

Slots (Menu level 3)

Set mode (Menu level 4) Display mode: Power-Check / Pull-Out force check / History graph / Combiview slot 1-4 / Disabled / ThreePointChuck

Pull-Force Display Device POWER-MONITOR



#### Serial filter (Menu level 4)

The serial number attached to the pull-force measurement system must be entered here. *Information*: Each signal sent by the transmitter includes the serial number in addition to the measuring value (Radio log / Memory view).

#### Max force (Menu level 4)

The maximum expected measuring value must be entered here. It corresponds to 100% on the measuring value bar.

Alarm threshold (Menu level 4)

The lower threshold must be entered here. This is indicated by a line on the measuring value bar.

#### Save results (Menu level 4)

store a measurement: Enabled  $\leftarrow \rightarrow Disabled$ Information: a maximum of 4000 values can stored in the ring buffer; additionally values will be overwritten

#### Radio channel (Menu level 2)

Channel selection at the receiver (POWER-MONITOR): Enter 0 – 255; Factory setting: Channel 32; it may be necessary to change the basic setting of the channel selection when this channel is already being used by another sender/receiver.

**Set Time** (Menu level 2) format: HHMMSS

**Set Date** *(Menu level 2)* format: *YYYYMMDD* 

#### Display brighness (Menu level 2)

The brightness of the display is selected here: 0 = Display off 255: maximum brightness, high power consumption - shorter battery life)

**Clear memory** *(Menu level 2)* delete the stored values



#### 3.2.5 Switch off the POWER-MONITOR

▲ Press ON/OFF for approx. 2 seconds

## **3.3 BATTERY EXCHANGE**

The battery should be exchanged as soon as possible when the *low-battery* LED lights up. Remove the two screws on the reverse side for this purpose and exchange the 3 batteries (AA).

Standard batteries or rechargeable batteries can be used. The old batteries have to be disposed of according to the local regulations.

Settings and stored values are retained.

# 4 PC SOFTWARE

The included software consists of two programs:

- Force logger; live measured value acquisition
- POWER-MONITOR; read out software

## 4.1 INSTALLATION

System requirements:

- USB interface
- Windows operating system (tested with Windows XP and Windows 7 32 bit and 64 bit version)
- CD drive for installation

The receiver may not be connected during the installation!

Start the exe-file

The installation starts; the location for storing the program will be requested: After accepting the licensing agreement, the installation will be completed. Instruction for de-installation: The program can be de-installed by running the *uninstaller* which is part of the package.

Connect the receiver to the running PC with a USB interface. Device recognition by Windows takes place when the receiver and the Windows PC are connected for the first time.



## 4.2 **OPERATION Force logger**

#### 4.2.1 Start

- ▲ Connect the receiver to the running PC via a USB interface.
- ▲ Start the receiver PC software



#### 4.2.2 "Graph" register

#### **USB** connection

The program checks whether it can establish contact with the receiver at the USB interface. When the attempt is successful, the status bar shows "USB connection ok"; the button with the same text is inactive.

When the receiver is not or not correctly connected to the USB interface, the status bar "USB disconnected - Press the "search Power-Check II wireless Stick" button"; the button with the respective text is active:

- ▲ Connect the receiver to the running PC via a USB interface.
- $\checkmark$  Press the button

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#### Clamping Force [kN]

The clamping force is shown in three ways:

- In the graphic display
- as a numerical value with the relevant date and time below (Windows system time)
- as a diagram; the last 100 measuring values are shown

The graphic display also includes the

- battery charge status \* and the
- strength of the signal received

in percent.

 \* only POWER-CHECK 2; with POWER-CHECK MAGAZINE: display 0%

#### Scaling

Scaling of the pull-force-diagram is possible by input *force max.* and *force min.* 

| USB-Connection OK   |                    |             |             |         | POWER   |      | teless  | DTT |
|---------------------|--------------------|-------------|-------------|---------|---------|------|---------|-----|
| h table conf        |                    |             |             |         |         |      |         |     |
| Timestamp           | Serial             | Force / kN  | Position    | Counter | Voltage | RSSI |         |     |
| 9.07.2011 14:53:42  | 4523572            | 6,6         | 0           | 187     | 4,14    | -62  |         |     |
| 9.07.2011 14:53:43  | 4523572            | 6,6         | 0           | 188     | 4,14    | -62  |         |     |
| 9.07.2011 14:53:45  | 4523572            | 6,6         | 0           | 189     | 4,14    | -62  |         |     |
| 9.07.2011 14:53:46  | 4523572            | 6,6         | 0           | 190     | 4,14    | -61  |         |     |
| 9.07.2011 14:53:47  | 4523572            | 6,6         | 0           | 191     | 4,14    | -62  |         |     |
| 9.07.2011 14:53:49  | 4523572            | 6,6         | 0           | 192     | 4,14    | -62  |         |     |
| 9.07.2011 14:53:50  | 4523572            | 6,6         | 0           | 193     | 4,14    | -61  |         |     |
| 9.07.2011 14:53:51  | 4523572            | 6,6         | 0           | 194     | 4,14    | -61  |         |     |
| 9.07.2011 14:53:53  | 4523572            | 6,6         | 0           | 195     | 4,14    | -61  |         |     |
| 9.07.2011 14:53:54  | 4523572            | 6,6         | 0           | 196     | 4,14    | -61  |         |     |
| 9.07.2011 14:53:55  | 4523572            | 6,6         | 0           | 197     | 4,14    | -61  |         |     |
| 9.07.2011 14:53:57  | 4523572            | 6,6         | 0           | 198     | 4,14    | -61  |         |     |
| 9.07.2011 14:53:58  | 4523572            | 6,6         | 0           | 199     | 4,14    | -61  |         |     |
| 9.07.2011 14:53:59  | 4523572            | 6,6         | 0           | 200     | 4,14    | -62  |         |     |
| (                   |                    |             |             |         |         | [•   |         |     |
| Log to file         |                    |             |             |         |         | cle  | ar list |     |
| :/Dokumente und Ein | stellungen/Merz/De | sktop/1.csv | select file |         |         |      |         |     |

#### 4.2.3 "table" register

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The "table" register lists the measuring values received

#### Timestamp

Date and time at which the measuring value was received (Windows system time)

#### Serial

Serial number of the respective Power Check; important when several Power Check units are sending.

#### Force / kN

Clamping force

**Position** Sleeve position

#### Counter

The values sent by the Power Check are continuously numbered; gaps in the numbering indicates reception faults; some measuring values were not received! The counter number is not identical with the power check stack number!

#### Voltage

Battery status

POWER-CHECK 2: Battery full corresponds to 4.2 Volt / battery empty corresponds to < 3.6 Volt POWER-CHECK MAGAZINE: the displayed values are not meaningful

#### RSSI

 Reception quality

 good reception:
 >
 -70 dBm

 bad reception:
 <</td>
 -70 dBm

 no reception:
 <</td>
 -92 dBm

 The table shown displays a maximum of 200 measuring values; the list is deleted once 200 values have been received!

When the **log to file** is activated, the data series are continuously written into a csv document in a directory to be specified.

The data series are sorted in ascending/descending order by activating the button in the header line.



## 4.3 OPERATION POWER-MONITOR

#### 4.3.1 Start

▲ Connect the receiver to the running PC via a USB interface.

▲ Start POWER-MONITOR

| 3 | Power-Monitor     |                            |   |              |
|---|-------------------|----------------------------|---|--------------|
|   | U5B-Connection OK | C:/Users/Bechteler/log.csv | Select file Read measurement data from memory | Spanntechnik |
| U | SB connection ok  |                            |   | //           |

If USB connection appears the connection is correct

If the program already open and the POWER-MONITOR was connected subsequently, it is necessary to activate the connection manualy by push the *Search* button.

| Rower-Monitor                    |                            |                                      | <u>_0×</u>   |
|----------------------------------|----------------------------|--------------------------------------|--------------|
| Search                           | C:/Users/Bechteler/log.csv | select file                          | OTT S        |
| wireless Stick (disconnected)    | 0%                         | Read measurement data<br>from memory | Spanntechnik |
| USB disconnected - Press "search | n wireless Stick" Button   |                                      | //           |

#### 4.3.2 Function

#### select file

select location and name of the file

#### Read measurement data

start read out; the file will be created if the file already exists the data appended at the end