MATERIAL: RL96S-6760: 1018 STEEL RL96S-6760 RL96A-6760: 6061 ALUMINUM RL96A-6760 FOR 5TH AXIS CENTERING SPUD-2X M4X0.7X6MM NYLON FHS--4X **FITS PS20F** 156 96 □ 0 2X 60° 85.055 \bigcirc 4X M12 OR 1/2" SHCS ON A 170.11 BCD 147.320 CBORE FOR M12 OR 1/2" SHCS -2X 8MM HEX 30 SECTION B-B SCALE 1:2 MILLIMETER TOLERANCES
UNLESS OTHERWISE SPECIFIED WWW.FIFTHAXIS.COM 7140 ENGINEER ROAD SAN DIEGO, CA 92111 PROPRIETARY AND CONFIDENTIAL ROCKLOCK™ 96MM LOW PROFILE BASE THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIFTH AXIS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIFTH AXIS, INC. IS PROHIBITED. RL96-6760